

Limes Global Trading

“Drums Catalog”

- Open top and tight-head steel Drums (210 -223 Liters)

Material: steel sheet

Handles: without

Nominal capacity: 210 to 230 Liters

Finish:
inside plain or with coating,
outside lacquered unicolour,
galvanized lids and bottoms on
request.

Construction of the open top drums:
body seamed welded, bottom and top seamed,
lid with rubber gasket or PU foam gasket,
galvanized tension ring with outer lever lock,
body with 2 rolling hoops, reverse beads or straight
sided,
on request: additional corrugations in the upper
and lower third of the body.

Variations:
silk-screen printing,
inliners.

Construction of the tight-head drums:
body seam welded, bottom and top seamed
body with 2 rolling hoops or with reserve beads
on request: additional corrugations in the upper
and lower third of the body



Closures:
top with closures G2 and G3/4 in the lid,
and G2 in the body available

Dimensions of the open top drums:

Nominal capacity (Liters)	Inner diameter (mm)	Total height (mm)	Thickness of metal (mm)			UN-Certification
			Body	Bottom	Top	For liquids
210	571.5	880	1.0	1.0	1.2	1A/Y/100
210	571.5	880	1.2	1.2	1.2	1A2/Y1.5/100
						For solids
213	571.5	880	1.0	0.1	1.0/1.2	1A2/X320Y360/S
213	571.5	880	1.2	1.2	1.2	1A2/X320/S
213	571.5	880	.08	1.0	1.0	1A2/X320/S
216.5	571.5	882	1.0/1.2	1.0/1.2	1.0	1A2/320/S
223	571.5	921	0.75	0.8	1.0	1A2/Y240/S

Dimensions of the closed top drums :

Nominal capacity (Liters)	Inner diameter (mm)	Total height (mm)	Thickness of metal (mm)			UN-Certification
			Body	Bottom	Top	For liquids
216.5 - 230	571.5	880 - 958	1.0	1.0/1.2	1.0/1.2	1A1X/250
216.5	571.5	880	0.8	1.0	1.0	1A1X/250
216.5	571.5	880	1.2	1.2	1.2	1A1/X1.5/350

- Cylindrical open top Drums (15-70 Litres)

Material: steel sheet

Nominal capacity: 15 to 70 Liters

Construction:

body seam welded,
body with beads or straight sided,
bottom seamed ,
stackable,
lid with rubber gasket or PU foam gasket,
galvanized tension ring with outer lever lock,

Closures:

G2 and G3/4
Flexspout (crimpring closure)
filling opening D 180 mm with flange cap

Handles:

with or without lateral handles

Finish:

inside plain or with coating
outside lacquered
galvanized lids and bottom on request

Variations:

silk-screen printing
inliners
wide beads



Dimensions:

Nominal capacity (Liters)	Inner diameter (mm)	Total height (mm)	Thickness of metal (mm)	Weight ca.(KG)
15 - 32	280	282 - 539	0.50 - 0.60	2.6 - 3.6
30 - 60	355	360 - 680	0.50 - 0.70	4.0 - 6.3
60 - 70	400	528 - 586	0.50 - 0.70	5.5 - 5.8

- Conical open top Drum and Barrel (12-150 Litres)

Material: tinplate or steel sheet

Nominal capacity: 12 to 150 Liters

Construction:

body seam welded,
bottom seamed,
body with stacking bead ,
lid with rubber gasket, PU foam gasket or
PVC gasket,
galvanized tension ring with outer lever lock,
locking ring to be closed by mechanical
equipment,
empty drums stackable one into the other,
filled drums stackable one on top of the other

Finish:

-Tinplate
inside plain (tinned) or with coating
outside plain (tinned) or lacquered
galvanized lids on request

-Steel sheet

inside plain or with coating
outside lacquered
lids and bottoms galvanized or laquered

Variations:

inliners, lid lined with PE
printed sheet, Silk-screen printing
wire handle with carrying grip

Closures:

G2 and G3/4, flexspout (crimping closure)
HZ closure

Handles:

with or without lateral handles



Dimensions:

Nominal capacity (Liters)	Inner diameter (mm)	Total height (mm)	Thickness of metal (mm)	Weight ca. (kg)
12	228 / 219	342	0.50	1.7
20 - 40	328 / 313	275 - 547	0.32 - 0.50	1.6 - 3.6
50 - 70	377 / 355	494 -696	0.50 - 0.60	3.7 - 5.8
78	464 / 433	512	0.50	5.5
95 - 125	470 / 433	618 - 824	0.50	6.1 - 7.6
120 - 150	500 / 463	708 - 827	0.60	8.0 - 8.9

We are always ready to discuss your specific requirements.

Limes Global Trading

<http://www.petrocans.com/drum.htm>

- Tight head Drums (6-65 Litres)

Material: tinfoil or steel sheet

Nominal capacity: 6 to 65 Liters

Construction:

body seam welded,
body with 2 rolling hoops or straight sided,
tight-head drums 55-63 L, D 380 mm on request,
with additional corrugations,
stackable.

Closures:

G2 and G3/4 , Flex-spout (crimp ring closure)
various types of HZ closures and ventilating device.
filling opening D 140 mm with press-in lid and flange cap.

Handles:

lateral handles, handles on top or without handles

Finish:

-Tinfoil
inside plain (tinned) or with coating
outside plain (tinned) or lacquered

-Steel sheet

inside plain or with coating,
outside lacquered unicolour or multicolour,
bottom galvanized, on request.

Variations:

silk-screen printing.



Dimensions:

Nominal capacity (Liters)	Inner diameter (mm)	Total height (mm)	Thickness of metal (mm)	UN-Certification
6 - 13	230	187 - 359	0.06 - 0.37	0.5 - 0.8
15 - 32	280	284 - 569	0.50 - 0.60	1.7 - 2.7
30	328/312	405	0.50	2.5
60 - 65	355	660 - 680	0.60 - 0.70	5.1 - 5.7
55 - 63	380	520 - 610	0.50 - 0.60	3.6 - 5.3

- Composite Drum and Barrel (12-60 Litres)

Material: tinfoil or steel sheet
blown inner container, made of high density polyethylene (HDPE)

Nominal capacity:
12 to 60

Construction of the open-top drum:
body seam welded,
bottom seamed,
body with beads,
stackable,
lid with gasket,
galvanized tension ring with outer lever lock.

Construction of the closed-top drum:
body seam welded,
bottom and top seamed,
body with beads,

Closures:
2" PE closure,
with pouring device,
Flexs-pout closure,

Handles:
lateral handles or handle on top,

Finish:
-tinfoil
plain (tinned) or lacquered

-steel sheet
inside plain
outside lacquered

on request: lid/top and bottom galvanized.



Dimensions:

Nominal capacity (Liters)	Inner diameter (mm)	Total height (mm)	Thickness of metal (mm)	Weight ca. (kg)
12	230	371	0.26 - 0.37	1.1
27 - 30	280	500 - 564	0.50	3.2 - 3.4
60	355	680	0.5 - 0.7	5.3 - 6.7

- Jerry cans and open top Drums of Polyethylene (20-220 Litres)

Material: High density polyethylene (HDPE)

Colors:

natural, blue or black,
other colors on inquiry,

Nominal capacity: 20 to 34 Liters

Construction:

opening and handle on top,
stackable,
screw cap acc. to DIN 6131.



accessories on request:

- venting valve
- dispensing tap
- inner seal (tamper evident)

Dimensions for Jerry cans:


<i>Nominal capacity (Liters)</i>	<i>Length / wirth (mm)</i>	<i>Total height (mm)</i>	<i>Weight (g)</i>
20	295/245	388	750
20	295/245	388	900
20	295/245	388	1,000
25	295/245	442	1,150
25	295/245	452	1,320
30	295/245	517	1,125
30	295/245	517	1,250
34	295/245	558	1,375


Dimensions for open top drums:


<i>Nominal capacity (Liters)</i>	<i>Outer diameter (mm)</i>	<i>Height (mm)</i>	<i>Weight (g)</i>
20	311	355	1,725
30	311	512	1,860 - 2,400


- More open top plastic Drums (UN Certification)

Type	Nominal capacity (Liters)	Outer diameter (mm)	Height (mm)	Weight (g)	
DF 20 RSTK	20	311	355	1170	

DF 30 RSTK	30	315	520	1320/1540	
DF 30 RSTK	30	314	509	1200/1400	
DF 60 RSTK	60	401	610	1600/1800/ 2000/2400	


Type	Nominal capacity (Liters)	Length / width (mm)	Height (mm)	Weight (g)	
DF 30 P	30	350 / 300	450	1200/1400	
DF 35 P	35	350 / 300	510	1500	
DF 40 P	40	350 / 300	570	1600	
DF 50 P	50	402 / 331	579	1600/1800/2000	
DF 60 P	60	402 / 331	669	1600/1800/2000	


Type	Nominal capacity (Liters)	Length (mm)	Width (mm)	Height (mm)	Weight (g)	
DF 120 PST	120	500	397	861	4000	
DF 120 PST	120	500	397	891	4300/4700	
DF 120 RST	120	504	-	795	3500/3700/4000	
DF 120 RST	120	504	-	795	4500	


Type	Nominal capacity (Liters)	Outer diameter (mm)	Height (mm)	Weight (g)	
DF 150 RST	150	504	964	4700	
DF 150 RST	150	504	964	5000/5200	
DF 220 RST	220	590	965	6200	
DF 220 RST	220	590	965	7000/7500	


We are always ready to discuss your specific requirements.

- More tight-head plastic Drums and Jerry cans (UN Certification)

Type	Nominal capacity (Liters)	Outer diameter (mm)	Height (mm)	Weight (g)	
SLRF 220	220	580	7000	7000	
SLRF 220	220	580	8000	8000	
LR 220	220	580	9500	9500	

Type	Nominal capacity (Liters)	Length / width (mm)	Total height (mm)	Weight (g)	
MG 1560	60	390 / 340	635	2900	
TS 1360	60	387 / 346	630	2700	

Type	Nominal capacity (Liters)	Length / width (mm)	Height (mm)	Weight (g)	
TS1317	17,5	262 / 235	368	850	
TS1320	20	285 / 230	405	850/900/ 1000/1100	
TS1325	25	290 / 242	483	1050/1200	
TS1330	30	358 / 293	418	1250/1300/ 1330/1520	
TS1338	38	350 / 300	480	1500	

Type	Nominal capacity (Liters)	Length / width (mm)	Height (mm)	Weight (g)	
S 125	12,5	288 / 172	326	650	
S 250	25	367 / 240	390	1200/1338/1400	
S300	30	364 / 235	445	1440	
R300	30	325 / 280	448	1300/1600	

We are always ready to discuss your specific requirements.